



ANWIL SA
PVC & PVC Compounds Complex
87- 805 Włocławek ul. Toruńska 222
POLAND

tel. +48 54 237 33 10 / fax +48 54 237 28 39
www.anwil.pl, e-mail: polanvil@anwil.pl

Suspension polyvinyl chloride - POLANVIL S - 67

Requirements	Test Method acc. to	S - 67 HBD*
1. Reduced viscosity, ml/g K - value	EN-ISO -1628 – 2:1998	110 ± 5 66,3 ± 1,3
2. Apparent density, g/ml	EN-ISO – 60:1999	0,585 ± 0,035
3. Particle - size distribution: - 0,250 mm, %, max - 0,063 mm, %, min	EN-ISO – 4610:2001	5 97
4. Volatile matter, %, max	ISO – 1269:2006	0,3
5. Mechanical impurities, pcs, max	EN-ISO - 1265:1997	15
6. Plasticizer absorption, p.h.r., min	EN-ISO – 4608:1998	-
7. Thermal stability, second, min	DIN 53381 T.1:1983 meth. A**	70
8. Resistivity across product, $\Omega \times \text{cm}$, min	IEC 93:1980/ IEC 167:1964	-
9. Residual VCM, mg/kg, max	EN ISO - 6401:2005	1
According to Data Sheet no.		1.13 P/KP/01/2007

*HBD – high bulk density

** experience temperature 180± 0,5 C

Packing : railtankcars, silotricks, big - bags (950 - 1000 kg), 25 kg bags palletized and wrapped with shrink foil.