


Formosa Plastics®
Formolene® HDPE

Formolene® HB5502A

High Density Polyethylene (HDPE) Resin Contains an Antistatic Additive for Blow Molding Applications

Formolene® HB5502A is designed for applications requiring excellent stiffness and stress crack resistance properties. It may be used as a general-purpose blow molding resin or sheet extrusion thermoforming resin.

Suggested Applications:

General Purpose Packaging
Bleach and Detergents

Personal Care Products
Industrial Chemicals & Parts

Nominal Physical Properties:

PROPERTY*	ASTM TEST METHOD	ENGLISH Unit	ENGLISH Value	SI Unit	SI Value
Density	D1505	g/cc	0.955	g/cc	0.955
Melt Index, Condition E, 190°C/2.16 kg Environmental	D1238	g/10 min.	0.35	g/10 min.	0.35
Stress Crack Resistance (ESCR) Condition B, F ₅₀ (100% Igepal) Tensile Yield Strength, 2" (50 mm) per min. Ultimate Elongation,	D1693 D638	h	35	h	35
2" (50 mm) per min.	Type IV D638	psi.	4000	MPa	28
Brittleness Temperature	Type IV D746	%	>600	%	>600
Flexural Modulus	D790	°F	<-180	°C	<-118
		psi.	200,000	MPa	1378

* Physical properties reported herein were determined on compression molded specimens prepared in accordance with Procedure C of ASTM D1928.

The nominal properties reported herein are typical of the product but do not reflect normal testing variance and therefore should not be used for specification purposes.

Published 6/01/01, Revised 1/04/16

Any inquiries regarding this data sheet should be addressed to: 9 Peach Tree Hill Road • Livingston, NJ 07039 • Phone: (888) FPCUSA3 • Fax: (973) 422-7772

The information and recommendations in this publication are, to the best of our knowledge, reliable. Suggestions concerning uses or applications are only the opinion of FORMOSA PLASTICS CORPORATION, U.S.A. and users should perform their own tests to determine the suitability of these products for their own particular purposes. However, because of numerous factors affecting the results, FORMOSA PLASTICS CORPORATION, U.S.A. MAKES NO WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, other than that the material conforms to the applicable current Standard Specifications Statements herein, therefore, should not be construed as representations or warranties. The responsibility of FORMOSA PLASTICS CORPORATION, U.S.A. for claims arising out of breach of warranty, negligence, strict liability or otherwise is limited to the purchase price of the material. Statements concerning the use of the products of formulations described herein are not to be construed as recommending the infringement of any patent and no liability for infringement arising out of any such use is assumed.